

## ABSTRACT OF THE DISCLOSURE

A spark plug having a ground electrode in the shape of a horn nozzle defined by an enlarged mouth and a reduced throat joined together, a conical inner wall tapered from the mouth to the throat. An ignitor electrode terminates at its distal end in a spherical tip disposed in the throat in spaced-apart relationship with respect to the tapered inner wall. An insulative body supports the ignitor electrode with a conductive body supporting the ground electrode. The horn nozzle is joined with the conductive body by a pair of posts so as to define a pair of slots for venting exhaust gasses from the ignition site.